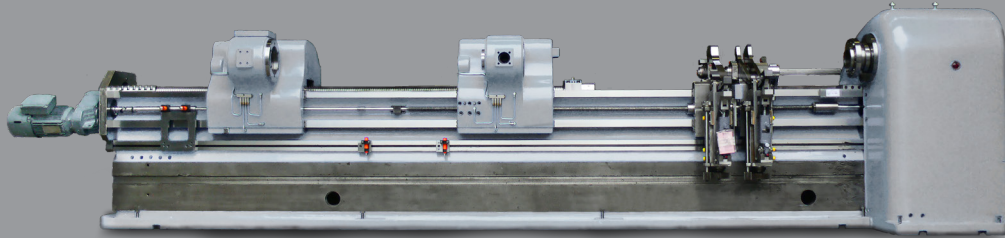


DHB



DEEP HOLE BORING MACHINES

TYPE		DHB 150	DHB 180	DHB 230
Centre height above bed	mm	150	180	230
Max. Swing diameter	mm	390	435	520
Max. Diameter workpiece	mm	Ø300	Ø345	Ø430
Full bore	mm	100	125	125
Skiving / roller burnishing max	mm	100	165	165
Spindle speed range standard	rpm	500-1 500	300-1 000	180-800
Spindle power standard	kW	30	37,5	45
Control system	Siemens SINUMERIK 808D/828D			